

## CERTIFICATE

No. 30383403E/SW/20.12.2023

The valve with the brand name

**Ball Valve 75-S  
DN 80 PN 40**

of the manufacturer

**Perrin GmbH  
DE - 61130 Nidderau**

was tested according to DIN EN ISO 15848-1 (dated July 2017). The following sealing systems were used:

shaft sealing(s):

- 1 pc. Stem Packing; material: PTFE-2 GEW.% LEITPIGMENT; manufacturer: Heute + Comp. GmbH + Co.; dimensions: Ø 35 x Ø 30 x 27.5 mm,
- 1 pc. Sealing Ring; material: PTFE-25% GLAS; manufacturer: PTFE Competence Center GmbH; dimensions: Ø 31 x Ø 26 x 2.5 mm,
- 2 pcs. Belleville Spring; material: 1.4401/1.4404; dimensions: Ø 50 x Ø 31 x 2.5 mm.

body sealing(s):

- 1 pc. Body Gasket; material: GRAPHIT; manufacturer: ProPack AG; dimensions: Ø 143 x Ø 136 x 3.5 mm,
- 1 pc. Sealing Ring; material: PTFE-25% GLAS; manufacturer: Heute + Comp. GmbH + Co.; dimensions: Ø 140 x Ø 136 x 2 mm.

In the laboratory of amtec a test with the test no. 23-616 was conducted under the following test conditions:

endurance class:	CO3	isolating valve
test temperatures:	RT / 200	°C
test pressures:	40 / 33.7	bar
medium:	He	
tightness class:	BH	
mechanical cycles:	2500	pcs.
shaft movement:	90	° (rotation)
shaft diameter $D_0$ :	30	mm
number of shaft seal adjustments (SSA):	0	pcs.

The maximal leak rate measured with the helium leak detector during the test with 2500 mechanical cycles and 4 thermal cycles was  $7.1 \cdot 10^{-5} \text{ mg/(s}\cdot\text{m)}$  for the shaft sealing. The concentration for the body sealing was less than 50 ppmv.

The performance class of the tested valve is:

**ISO FE BH – CO3 – SSA 0 – t200 °C – (40/33.7 bar) – ISO 15848-1**

This qualification may be transferred to untested valves with a shaft diameter of  $D_0 / 2 \leq D \leq 2 \cdot D_0$ , provided that the criteria listed in Chapter 8 of DIN EN ISO 15848-1 are met. This certificate is valid only in connection with the test report 3038344/- and the boundary conditions listed therein.

amtec Advanced Measurement Messtechnischer Service GmbH Lauffen, December 20<sup>th</sup>, 2023



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